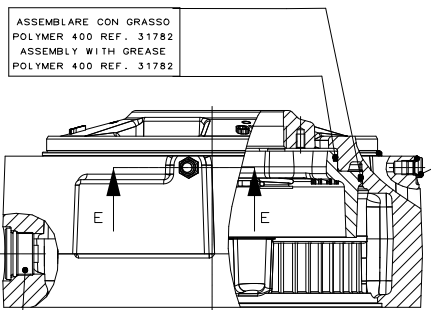
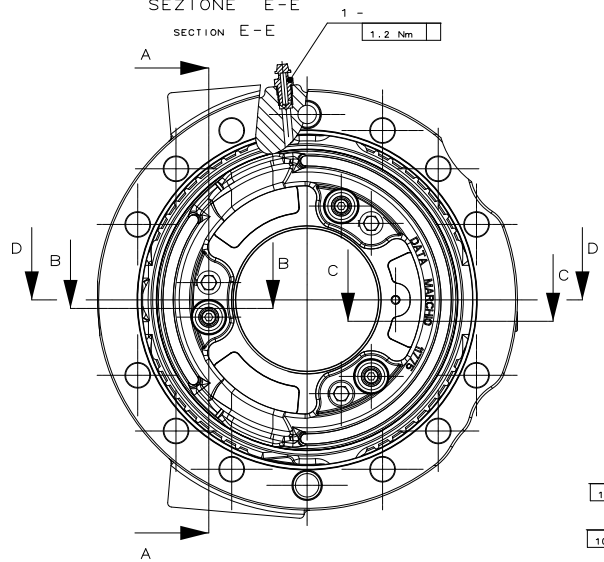
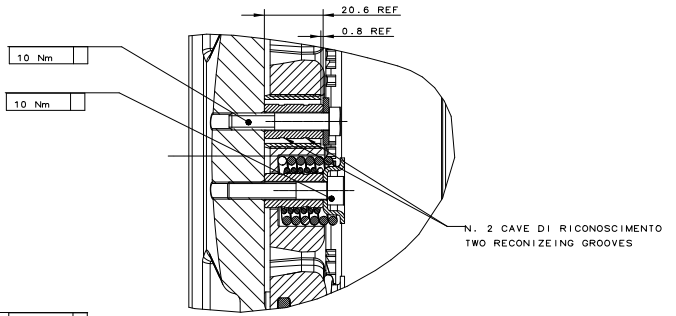


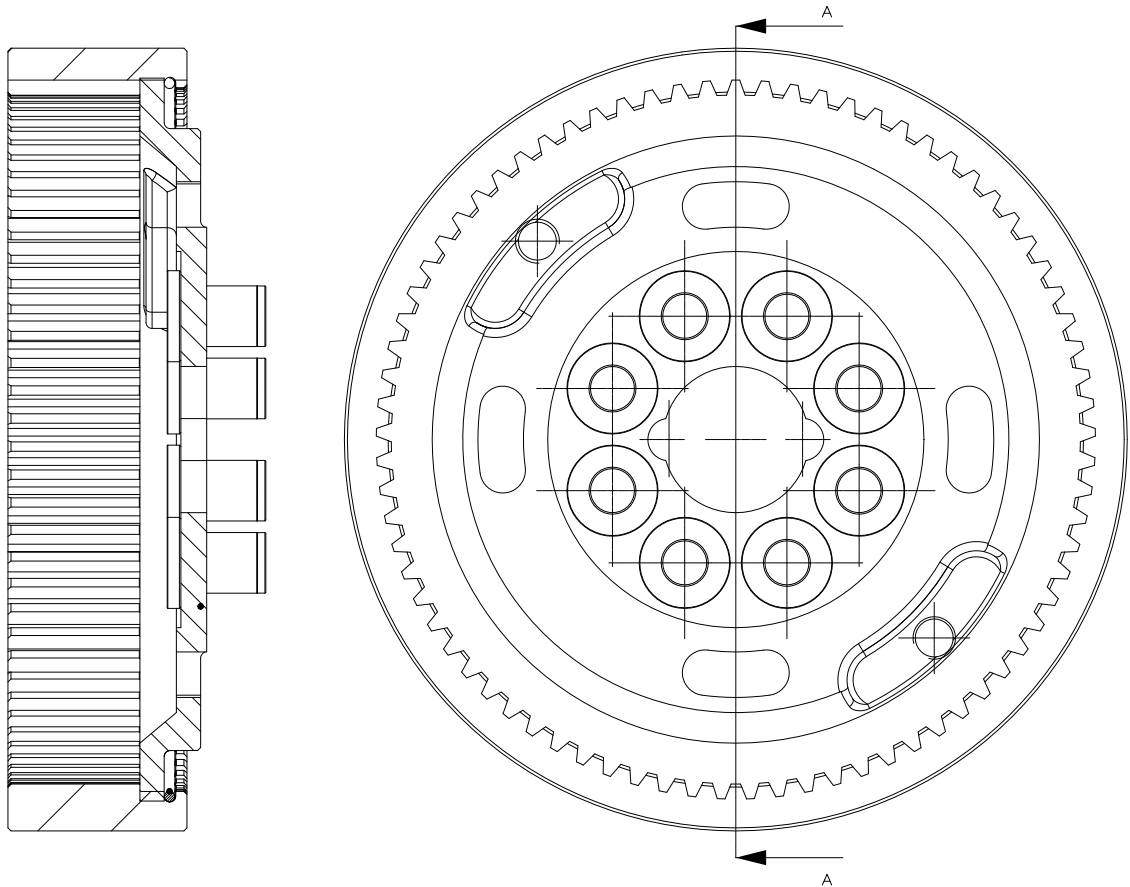
SEZIONE E-E
 SECTION E-E



SEZIONE / SECTION B-B
 C-C
 D-D

60 Nm

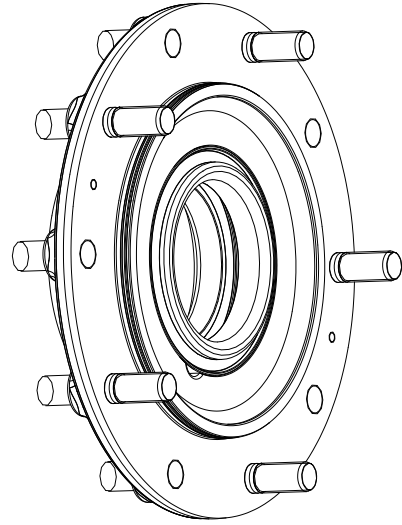
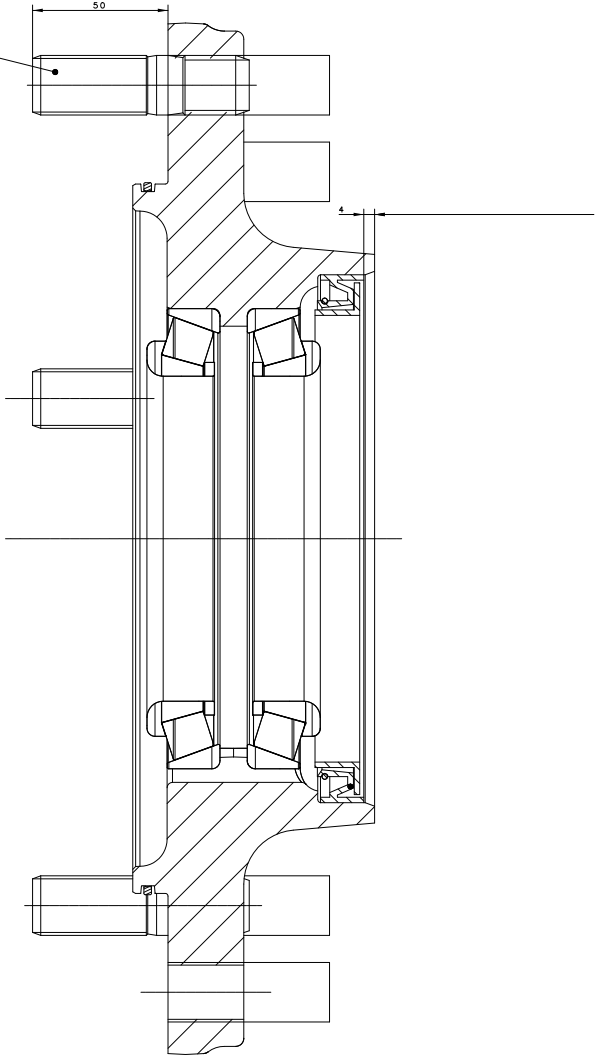


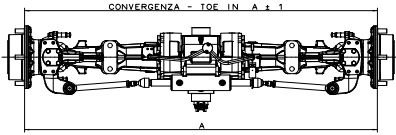


SECTION A - A

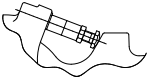
DISEGNO N. CA644229
PART N.

80 Nm
B2

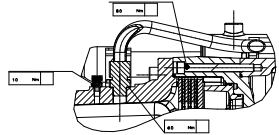
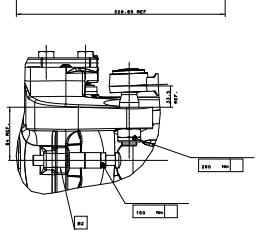
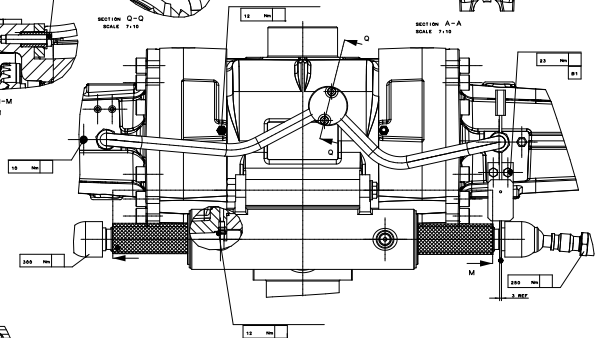
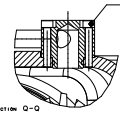
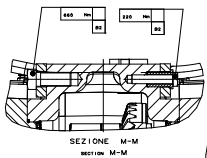
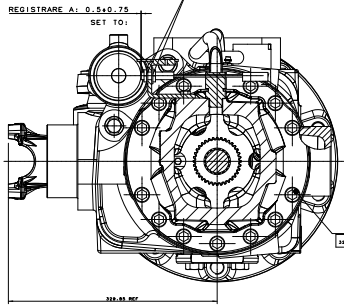
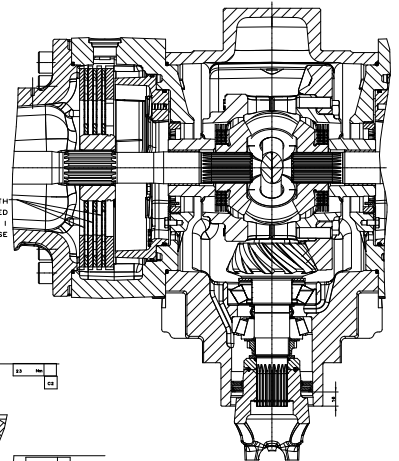
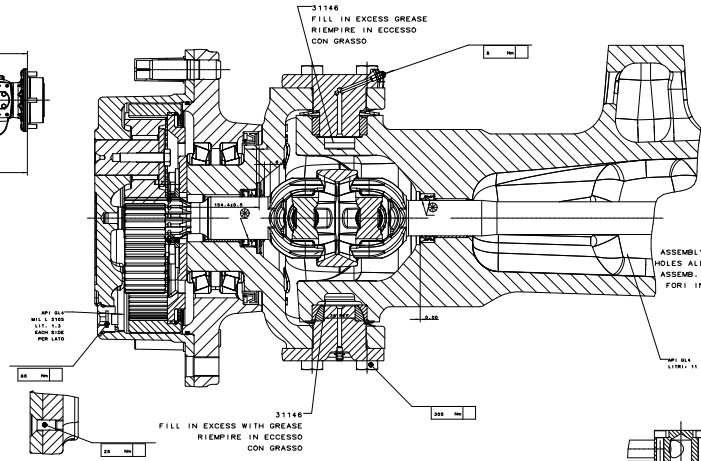
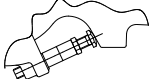




FONDO STEERATA LATO OPPOSITO
ALLINEO SU IMPERNO DI REGISTRAZIONE
A 3600 GRADI
STEERING STOP OPPOSITE SIDE TO BE
ADJUSTED TO ZERO BACKLASH



FONDO STEERATA LATO ALBERO
SU IMPERNO DI REGISTRAZIONE A 317° 00' ± 10"
STEERING STOP DRIVE SHAFT TO BE
ADJUSTED TO ZERO BACKLASH

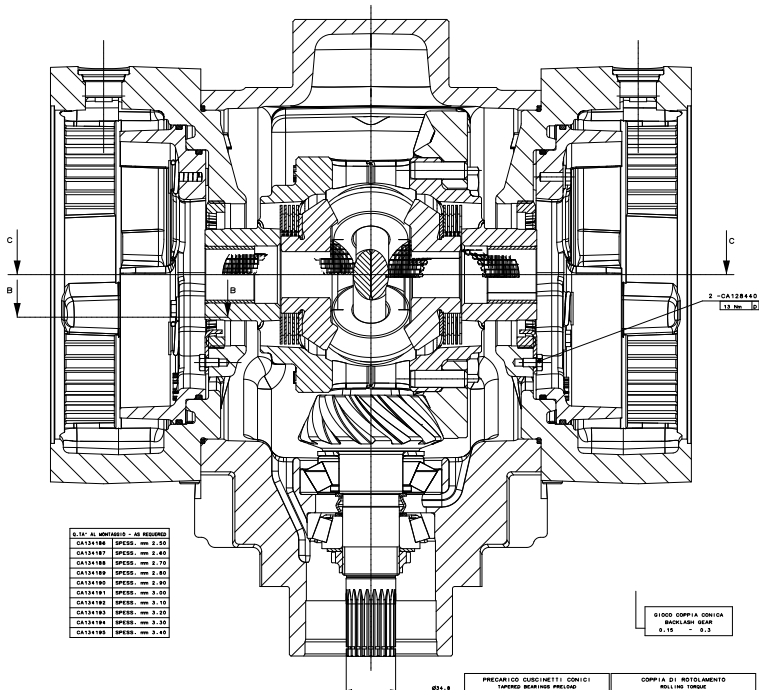


MODEL NUMBER	10-022281	REVISED	10
DATE OF APPROVAL	08/01/77	APPROVED BY	
DATE OF APPROVAL OF CHANGE DATA	08/01/78	APPROVED BY	
DATE OF APPROVAL OF CHANGE DATA	08/01/78	APPROVED BY	

31782 LUBRIFICARE CON
GRASSO POLYMER 400
31782 ASSEMBLY WITH
POLYMER 400 GREASE

GRASSO PER LATO	31781/1
GRASSO PER GRASSO	31781/1
GRASSO PER LATO	31781/1
GRASSO PER LATO	31781/1
TOTALE	13.088/1





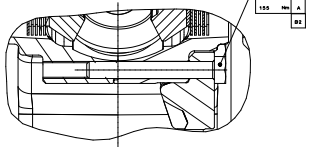
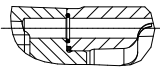
5.14 - 50.000000 - 50.000000

CA124186	SPESS. mm 2.50
CA124187	SPESS. mm 2.40
CA124188	SPESS. mm 2.70
CA124189	SPESS. mm 2.60
CA124190	SPESS. mm 2.90
CA124191	SPESS. mm 2.60
CA124192	SPESS. mm 3.10
CA124193	SPESS. mm 3.20
CA124194	SPESS. mm 3.20
CA124195	SPESS. mm 3.10

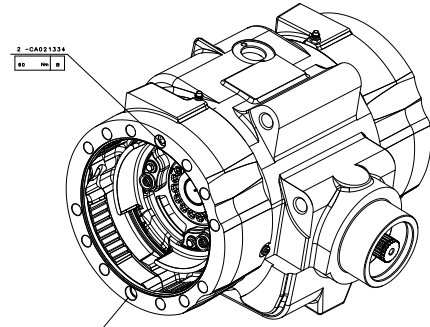
1000 COPPIA CONICA
RADIALI BEAR
0.15 - 0.3

PRECARICO CUSCINETTI CONICI LAMPED ROSA/ROSE PRELAD	COPPIA DI ROTOLAMENTO RULLINI TORACI
<p>P₁ PRECARICO AREA USC. P1/INNE P₂ P₁ - 0.2 - 13.0 gpm P₃ P₁ - 0.2 - 13.0 gpm</p> <p>IN PRECARICO TORACI COSCINETTI CUSCINETTI TORACI mm 100 gpm</p> <p>T₁ (P₁ 0.24) - (P₂ 0.22) gpm INNE 100 gpm</p> <p>INNE 100 gpm</p> <p>TUTTI I PRECARICI NANO MIBAR21 SONDA INCLINATA DI TORACI IN POSIZIONE DI TORACI</p>	<p>P₁ COPPIA ROTOLAMENTO USC. P1/INNE P₂ P₁ - 0.6 - 0.4 Nm P₃ P₁ - 0.6 - 0.4 Nm</p> <p>T₁ COPPIA ROTOLAMENTO TORACI COSCINETTI CUSCINETTI TORACI mm 100 gpm</p> <p>T₁ (P₁ 0.18) - (P₂ 0.17) Nm INNE 100 gpm</p> <p>INNE 100 gpm</p> <p>TUTTE LE COPPIE DI ROTOLAMENTO OPERAZIONE INNE 100 gpm</p> <p>TUTTE LE COPPIE DI ROTOLAMENTO VANO MIBAR21 SONDA INCLINATA DI TORACI IN POSIZIONE DI TORACI</p>

SEZIONE B-B
SECTION B-B



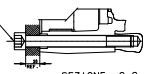
SEZIONE C-C
SECTION C-C



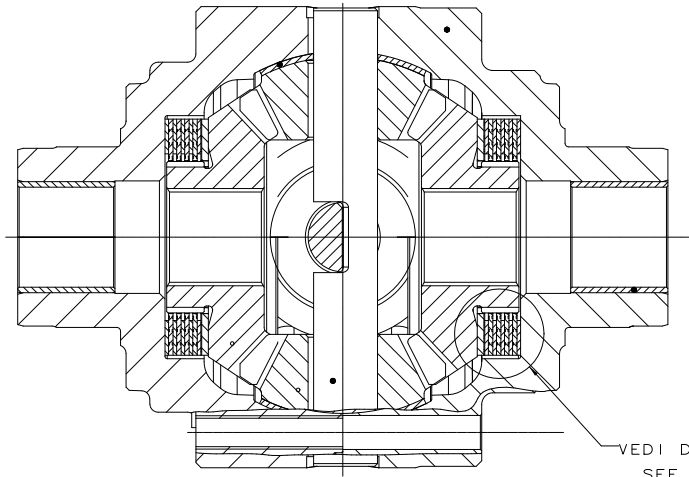
SCALA 1:2
SCALE 1:2

PRIMA DELLA REGISTRAZIONE DEL PRECARICO CUSCINETTI
CONICA CONVALA, PRECARICARE I CILINDRI PRIMO CON I NIT
RADIALI IVA REF. 2128 - MEDIANTE OMBRI/AND SPESORE
SOSTITUITA IN QUESTA POSIZIONE ANNO I LATI.

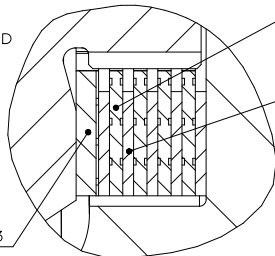
NOTARE NELLE SUE PARTI PRECARICO AZIONE, LE BARRE CILINDRICE
PARTE DI PRECARICO DI TORACI A QUOTE 0.000 (TORACI) TORACI DI 100 GPM QUOTE 0
PER PRECARICO AZIONE DI QUOTE 0.000



SEZIONE C-C
SECTION C-C

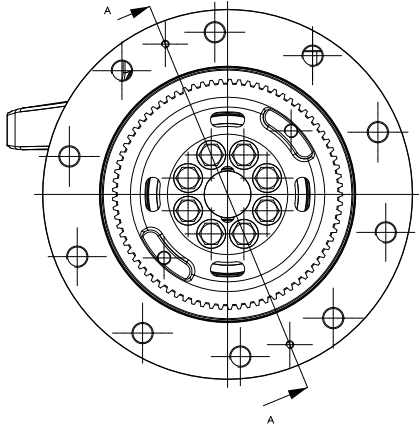


DETTAGLIO D
SCALA 3:1
DETAIL D
SCALE 3:1

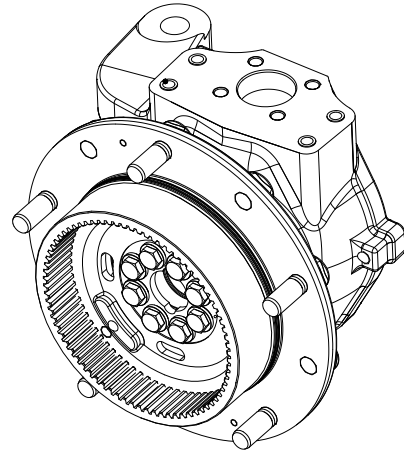
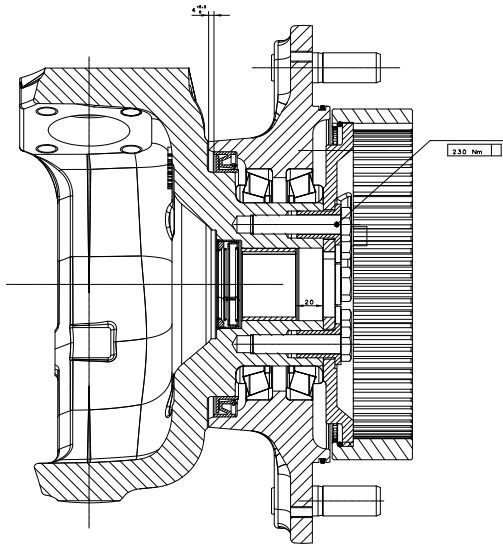


8-CA113879
THK 1.6 mm

10-CA113880
THK 1.3 mm



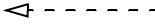
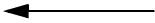
SECTION A-A
SCALE 7:10



Adesivi e sigillanti

Adhesive and sealant

Applicazione Adesivi/Sigillanti - Adhesive/Sealant Application

	Applicare sulle superfici a contatto
	<i>Apply on the contact surfaces</i>
	Applicare sulla filettatura delle viti/sui perni
	<i>Apply on bolts thread/on pins</i>

Sigillante per guarnizioni - Gasket sealant

Rif.Carraro Carraro Ref.	Presenza Presence	Marca e tipo di adesivo Adhesive make and type	Caratteristiche tecniche Technical characteristics	Resistenza Strength
A1	○	Loctite® 510 Superbond® 529	Sigillatura superfici piane <i>Flat surface sealing</i>	Alta <i>High</i>
A2	○	Loctite® 573 Superbond® 519	Sigillatura superfici piane <i>Flat surface sealing</i>	Bassa <i>Low</i>
A3	○	Loctite® 518 Superbond® 539	Sigillatura superfici irregolari <i>Uneven surface sealing</i>	Alta <i>High</i>
A4	○	Loctite® 5205	Sigillatura superfici piane con possibilità di micromovimenti <i>Even surface sealing with possibility of micro-moviments</i>	Alta <i>High</i>

Adesivi per frenatura organi filettati - Thread parts sealant

Rif.Carraro Carraro Ref.	Presenza Presence	Marca e tipo di adesivo Adhesive make and type	Caratteristiche tecniche Technical characteristics	Resistenza Strength
B1	○	Loctite® 542 Superbond® 321	Frenatura organi filettati <i>Locking of threaded parts</i>	Media <i>Medium</i>
B2	○	Loctite® 270 Superbond® 331	Frenatura organi filettati <i>Locking of threaded parts</i>	Alta <i>High</i>
B3	○	Loctite® 986/AVX Superbond® 438	Frenatura organi filettati <i>Locking of threaded parts</i>	Alta, appl. speciali <i>High, special appl.</i>

Adesivi per fissaggio particolari - Fixing parts sealant

Rif.Carraro Carraro Ref.	Presenza Presence	Marca e tipo di adesivo Adhesive make and type	Caratteristiche tecniche Technical characteristics	Resistenza Strength
C1	○	Loctite® 405 Superbond® istant 25	Adesivo per fissaggio <i>Fixing adhesive</i>	Fissaggio medio <i>Medium bond</i>
C2	○	Loctite® 638 Superbond® 433	Adesivo per fissaggio <i>Fixing adhesive</i>	Fissaggio forte <i>Strong bond</i>
C3	○	Loctite® 542 Superbond® 321	Adesivo per fissaggio <i>Fixing adhesive</i>	Fissaggio medio <i>Medium bond</i>
C4	○	Loctite® 496 Superbond® SB14	Adesivo per fissaggio gomma <i>Rubber fixing adhesive</i>	Fissaggio forte <i>Strong bond</i>